

# RENUMBERED CLAIMS

21:26 JAN 19, 2004 ID: 7136522556

TEL NO: 7136522556

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## **Amendments to the Claims:**

This listing of claims will replace all prior versions, and listings, of claims in the application:

## **Listing of Claims:**

1. (Cancelled)
2. (Cancelled)
3. (Cancelled)
4. (Cancelled)
5. (Cancelled)
6. (Cancelled)
7. (Cancelled)
8. (Cancelled)
9. (Cancelled)
10. (Cancelled)
11. (Cancelled)
12. (Currently amended): A ball valve for handling very corrosive fluids and abrasive solid particles in a pressure leaching process, comprising:
  - a valve body;
  - a ball centrally positioned in the valve body and having a central passage rotatable in the valve body between open and closed positions;
  - at least one seat disposed between the ball and the valve body;
  - wherein the ball and seat each comprise a titanium substrate and a titania coating;

wherein the titania coating has a grain size of less than 500 nm.

<sup>2</sup>  
~~13~~. (Original): The ball valve of claim ~~12~~<sup>1</sup> wherein the coating comprises a titania phase and a phase immiscible with the titania phase in a proportion effective to inhibit grain growth.

<sup>3</sup>  
~~14~~. (Original): The ball valve of claim ~~13~~<sup>2</sup> wherein the immiscible phase comprises from 5 to 45 percent by volume of the coating.

<sup>4</sup>  
~~15~~. (Original): The ball valve of claim ~~13~~<sup>2</sup> wherein the immiscible phase is selected from zirconia, tantalum oxide, boron carbide, silicon carbide, titanium carbide, diamond and combinations thereof.

<sup>5</sup>  
~~16~~. (Original): The ball valve of claim ~~12~~ wherein the coating has a thickness from 100 to 500 microns.

~~17~~. (Cancelled)

<sup>6</sup>  
~~18~~. (Original): The ball valve of claim ~~12~~ wherein the coating has a ground and polished surface.

<sup>7</sup>  
~~19~~. (Original): The ball valve of claim ~~18~~<sup>6</sup> wherein the coating is deposited by thermal spray application of a powder comprising spherical agglomerates in a size range of from 10 to 45 microns comprising a mixture of ultrafine particles of less than 0.3 microns.

<sup>25</sup>  
~~20~~. (Previously presented): A pressure acid leaching process comprising alternately opening and closing the ball valve of claim ~~12~~<sup>6</sup> to respectively allow and stop passage of an acid leach mixture comprising abrasive particles in a solution of sulfuric acid at a temperature above 250°C and pressure above 4000 kPa.

~~21~~. (Cancelled)

~~22~~. (Cancelled)

~~23~~. (Cancelled)

~~24~~. (Cancelled)

- 9  
25. (Currently amended): The invention of claim 12 wherein the ~~ultrafine particles are~~ titania coating comprises nanostructured ultrafine particles.
26. (Currently amended): The invention of claim <sup>25</sup>~~20~~ wherein the ~~ultrafine particles are~~ titania coating comprises nanostructured ultrafine particles.
27. (Cancelled)
- 10 28. (Previously presented): The ball valve of claim 12 wherein the coating has a grain size less than 300 nm.
- 17 29. (Previously presented): The ball valve of claim 12 wherein the coating has a grain size less than 100 nm.
- 11 30. (Previously presented): The ball valve of claim <sup>10</sup>~~28~~ wherein the coating comprises a titania phase and a phase immiscible with the titania phase in a proportion effective to inhibit grain growth.
- 12 31. (Previously presented): The ball valve of claim <sup>11</sup>~~30~~ wherein the immiscible phase comprises from 5 to 45 percent by volume of the coating.
- 13 32. (Previously presented): The ball valve of claim <sup>11</sup>~~30~~ wherein the immiscible phase is selected from zirconia, tantalum oxide, boron carbide, silicon carbide, titanium carbide, diamond and combinations thereof.
- 14 33. (Previously presented): The ball valve of claim <sup>10</sup>~~28~~ wherein the coating has a thickness from 100 to 500 microns.
- 15 34. (Previously presented): The ball valve of claim <sup>10</sup>~~28~~ wherein the coating has a ground and polished finish.
- 16 35. (Previously presented): The ball valve of claim <sup>15</sup>~~34~~ wherein the coating is deposited by thermal spray application of a powder comprising spherical agglomerates in a size range from 10 to 45 microns comprising a mixture of ultrafine particles of less than 300 nm.
- 27 36. (Previously presented): The process of claim <sup>25</sup>~~20~~, wherein the solution is at least 98 percent sulfuric acid.

- 18  
-37. (New): The ball valve of claim <sup>1</sup>12, wherein the coating has a uniform composition.
- 22  
-38. (New): The ball valve of claim <sup>1</sup>12, wherein the titania coating is bonded directly to the titanium substrate.
- 19  
-39. (New): The ball valve of claim <sup>18</sup>37, wherein the titania coating is bonded directly to the titanium substrate.
- 23  
-40. (New): The ball valve of claim <sup>1</sup>12, wherein the titania coating is bonded to a roughened surface of the titanium substrate.
- 20  
-41. (New): The ball valve of claim <sup>18</sup>37, wherein the titania coating is bonded to a roughened surface of the titanium substrate.
- 8 -42. (New): The ball valve of claim <sup>7</sup>19, wherein the titania coating has a uniform composition and is bonded directly to a pre-roughened surface of the titanium substrate.
- 24  
-43. (New): The ball valve of claim <sup>23</sup>40 wherein the roughened surface is grit blasted to 2-3 mils (50-80 microns).
- 21 -44. (New): The ball valve of claim <sup>20</sup>41 wherein the roughened surface is grit blasted to 2-3 mils (50-80 microns).